

**DO EVERYTHING MANUAL** <sup>\$7.00</sup> <sup>®</sup>

Covering the:

# CZ - 52



**7.62 X 25MM**

**ASSEMBLY  
DISASSEMBLY  
LUBRICATION  
AMMUNITION  
MAINTENANCE  
STORAGE**

TM

BY: Michael A. Pugliese

5104

**WARNING**

CARE MUST BE EXERCISED TO EITHER HAVE THE GUN RAISED OR POINTED DOWN RANGE WHEN LOADING A FIREARM. FIRING THE GUN WITH ANYTHING OTHER THAN FACTORY INSTALLED PARTS ORIGINALLY PURCHASED IN THE FIREARM COULD RESULT IN DAMAGE TO THE FIREARM AND/OR PERSONAL INJURY.

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CZ-52 Do Everything Manual  
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**TABLE OF CONTENTS**

|                 |    |
|-----------------|----|
| SPECIFICATIONS  | 6  |
| NOMENCLATURE    | 8  |
| SAFETY NOTES    | 10 |
| OPERATION       | 11 |
| FIELD STRIPPING | 16 |
| DISASSEMBLY     | 21 |

**WARNING**

We have strived to give you the safest CZ-52 Manual possible! Please be advised however, that the entity performing any operations assumes all risk associated, including any legal responsibilities concerning devices or instructions detailed in this manual.

*This manual is presented for your enjoyment, information, educational, or investment purposes only.*

The purchase or ownership of this manual constitutes a release of M&M ENGINEERING's, the author's, and JEM Enterprises's responsibility for injuries, property damage, or legalities incurred. Due to the wide variations in the operations detailed here and the testing procedures used in this manual, it would clearly be impossible to maintain control over any operations detailed, or their use.

*Therefore M&M ENGINEERING, JEM Enterprises and the AUTHOR cannot and will not accept any responsibility for any instructions, devices or modifications as detailed in this manual.*

# SPECIFICATIONS

Manufactured in Czechoslovakia by Ceska Zbrojovka in 1952

Caliber \_\_\_\_\_ 7.62 mm X 25 mm

Muzzle Velocity \_\_\_\_\_ 1420 fps

Bullet Weight \_\_\_\_\_ 85 grains

Magazine Capacity \_\_\_\_\_ 8 rounds

Barrel Length \_\_\_\_\_ 4.5 inches

Sight Radius \_\_\_\_\_ 6.5 inches

Sight Front \_\_\_\_\_ fixed blade

Sight Rear \_\_\_\_\_ drift adjustable u

Finish Black, Gray \_\_\_\_\_ phosphate

Weight \_\_\_\_\_ 34.5 ounces

Overall Length \_\_\_\_\_ 8.25 inches

Thickness \_\_\_\_\_ 1.14 inches

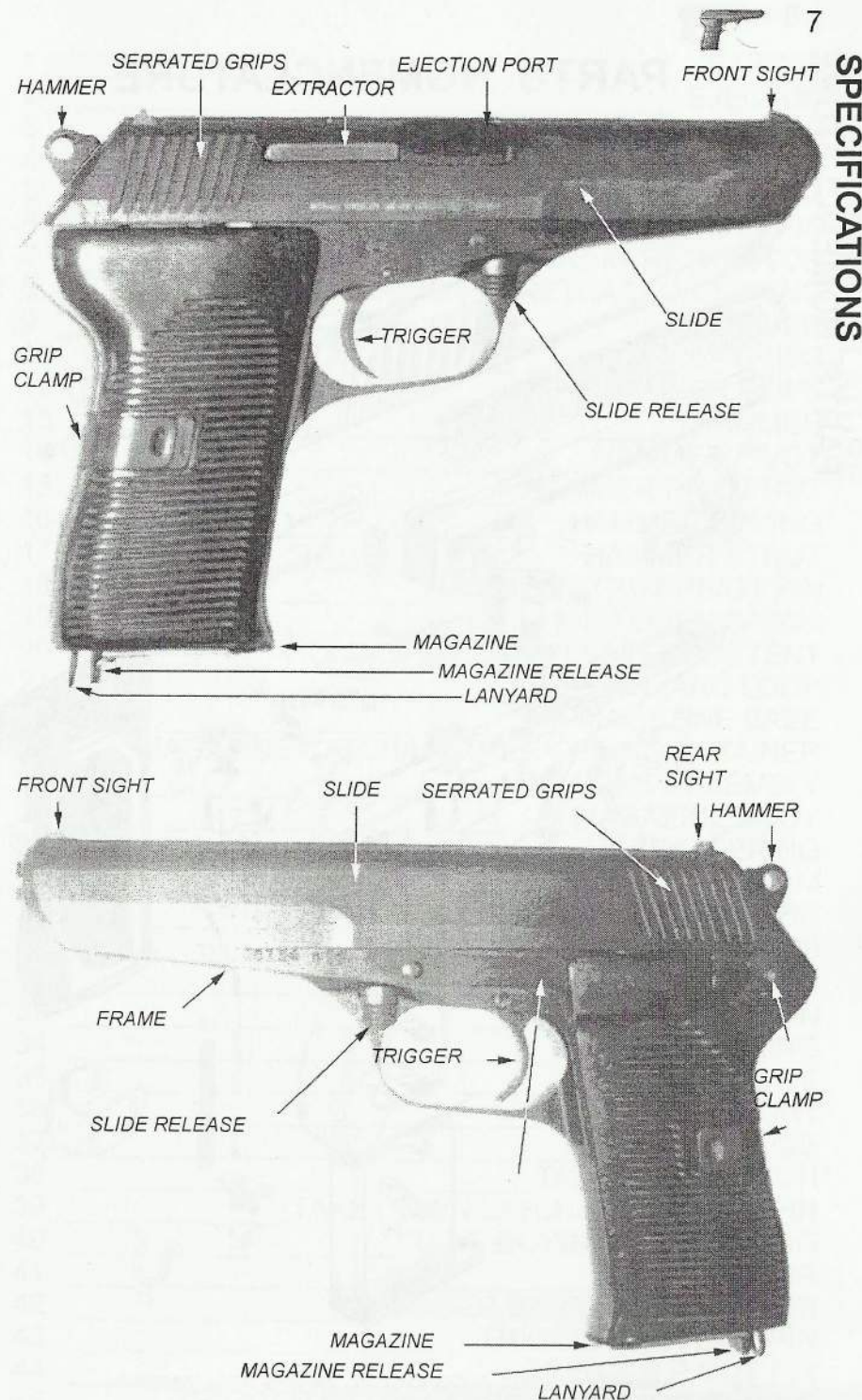
Overall Height \_\_\_\_\_ 5.5 inches

Safety Lever \_\_\_\_\_ frame mounted lever

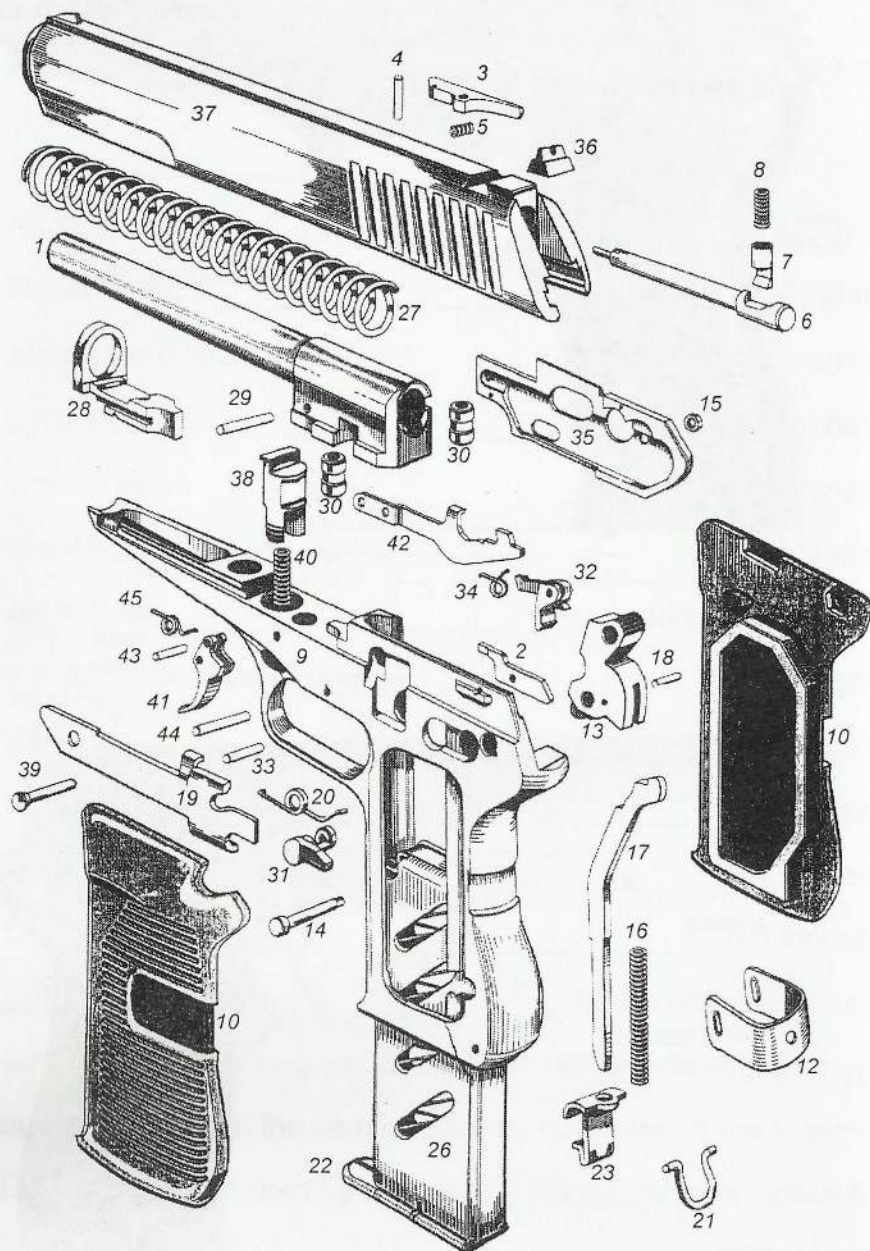
Safety Internal \_ firing pin block, automatically disengaged by upward motion of the sear caused by operation of the trigger

Decocking operated by depressing the safety lever upward.

Slide Operation \_\_\_\_\_ roller block



## PARTS NOMENCLATURE



(25 MAGAZINE BODY, FLOOR PLATE, SPRING, FOLLOWER)

- 1 BARREL
- 2 EJECTOR
- 3 EXTRACTOR
- 4 EXTRACTOR PIN
- 5 EXTRACTOR SPRING
- 6 FIRING PIN
- 7 FIRING RETRACTOR
- 8 FIRING PIN RETRACTOR SPRING
- 9 RECEIVER
- 10 GRIPS
- 12 GRIP RETAINER CLIPS
- 13 HAMMER
- 14 HAMMER PIVOT
- 15 HAMMER PIVOT NUT
- 16 HAMMER SPRING
- 17 HAMMER STRUT
- 18 HAMMER STRUT PIVOT PIN
- 19 HOLD OPEN CATCH
- 20 HOLD OPEN CATCH/SAFETY DETENT
- 21 LANYARD LOOP
- 22 MAGAZINE BASE
- 23 MAGAZINE CATCH/HAMMER SPRING RETAINER
- 25 MAGAZINE ASSEMBLY
- 26 MAGAZINE BODY
- 27 RECOIL SPRING
- 28 ROLLER CAM
- 29 ROLLER CAM RETAINING PIN
- 30 ROLLER LOCK (2 REQUIRED)
- 31 SAFETY
- 33 SEAR/EJECTOR PIN
- 34 SEAR SPRING
- 35 SIDE PLATE
- 36 REAR SIGHT
- 37 SLIDE
- 38 TAKE DOWN LATCH
- 39 TAKE DOWN LATCH/HOLD OPEN PIN
- 40 TAKE DOWN LATCH SPRING
- 41 TRIGGER
- 42 TRIGGER BAR/DISCONNECTOR
- 43 TRIGGER BAR LINK PIN
- 44 TRIGGER PIVOT PIN
- 45 TRIGGER RETURN/DISCONNECTOR SPRING



## IMPORTANT SAFETY NOTES

Prior to handling of your CZ-52 the following safety procedures must be followed. Place the safety in the upward position so that the red dot is covered by the safety lever. To remove the magazine, depress the magazine release lever and withdraw the magazine from the hand grip. Gripping the slide by the serrations, pull all the way to the rear and visually check to be certain no cartridges are present in the chamber or in the magazine well. Guide the slide to it's closed position. Once you are certain the pistol is unloaded You may proceed to disassembly. It is not recommended to allow the slide to slam closed on an empty chamber as damage to the roller bearing may occur. Always exercise extreme care and proper safety procedures when handing any firearm. If you are in doubt, enroll in a hunter safety course, pistol safety course, or call your nearest firearms dealer to find the location of a NRA Certified Instructor.

If the firearm is new, it is critical that you clean the entire firearm of preservative oils before shooting. The 7.62 X 25 mm cartridge is a very high velocity cartridge. All preservative oil must be removed from the bore and bolt face prior to shooting. While it is not necessary to totally disassemble the new firearm, a thorough field stripping and cleaning must be performed. Always wear safety shooting glasses, hearing protection, and be aware of your target and beyond. The CZ-52 roller action cartridge is loaded to much higher (hot load) velocity and differs from the blow back design of the Tokarev pistol's 7.62 X 25 cartridge. It is not recommended to use cartridges manufactured for the Tokarev Pistols. While the cartridge is based upon similar design as the Tokarev it is not suitable for use in CZ-52 Typically most "commercially" available 7.62 X 25 ammunition is loaded to light to reliably function the CZ-52 roller action.



## OPERATION

The CZ-52 has a three position safety. In the lower position the pistol is ready to fire. When the safety is pushed to the upper or three o'clock position the pistol is on safe and the pistil will not fire. Pushing the safety to the upper most 2 o'clock position and the hammer will decock blocking the firing pin and returning the hammer to it's fallen position without firing the cartridge. Then return to it's 3 o'clock (safe) position.

With the pistol empty of cartridges and the magazine removed, safety on. Grasp the slide by the serrations and pull the slide completely to the rear. Guide the slide to it's forward closed position. With the pistol on safe, (upper 3 o'clock position) and with the pistol pointed in a safe direction, test function by squeezing the trigger, the hammer should not fall. Now push up fully on the safety lever to it's 2 o'clock position and the hammer should fall without striking the firing pin. Recock the hammer, with the safety in the 3 o'clock position (safety on red dot covered) squeeze the trigger. The hammer should not fall. Recock the hammer, move the safety to it's lowest 5 o'clock position (fire position, red dot showing) squeeze the trigger and the hammer should fall, impacting the firing pin. Now insert an empty magazine and draw the slide to the rear, allow the slide to slowly move forward, the slide hold open catch should engage the slide cut and hold the slide open. Removing the magazine and drawing the slide slightly rearward and guiding the slide forward, allow the slide to close. With the safety/function test complete you can move on to the operation shooting of the CZ-52.

To fire the CZ-52

Load the magazine by depressing the cartridges onto the front of the follower and slide under the feed lips and release, repeat until 8 cartridges are loaded into the magazine.



## TEST FIRING PROCEDURES

With the slide forward, the hammer down and the safety engaged in the 3 o'clock position (red dot covered). Insert the loaded magazine into the magazine well until the magazine catch engages.

Grasp the slide serrations and draw the slide to it's rear most position and release. The recoil spring will drive the slide forward stripping a cartridge from the magazine and chambering the cartridge.

To verify a cartridge is present in the chamber visually examine the extractor to see that it protrudes slightly from the slide.

Pointing the pistol in a safe direction and with your finger off the trigger, push the safety to the lower 5 o'clock position (red dot exposed) to disengage the safety. The pistol is now ready to fire by depressing the trigger.

When all cartridges are fired the slide will be held open by the slide stop lever.

To close the slide remove the magazine. Check to be sure no cartridges are present in the chamber or in the magazine well. Grasp the serrations on the slide and draw rearward, the slide stop lever will disengage from the cut in the slide and be released, guide the slide closed.



## UNLOADING PROCEDURES

To unload the CZ-52 with a live cartridge in the chamber. Place the safety on in the 3 o'clock position (red dot covered).

Remove the magazine.

Grasp the slide by the serrations and draw to the rear most position and the live cartridge should be ejected. Visually inspect the chamber and magazine well to be sure no cartridges are present.

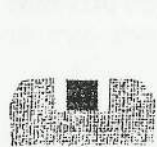
To hold the slide open, draw the slide to the rear most position, manually press the slide hold open catch upward and allow the slide to move forward slowly, the slide hold open catch will engage the cut in the slide and hold the slide open.

To release the slide hold open, grasp the serrated cuts in the slide and draw to the rear slightly, guide the slide to it's closed position smoothly.

Push the safety upward to it's decocking 2 o'clock position and the hammer will fall, release the safety and it will return to the safe, 3 o'clock position (red dot covered).

## PROPER BREATH CYCLE

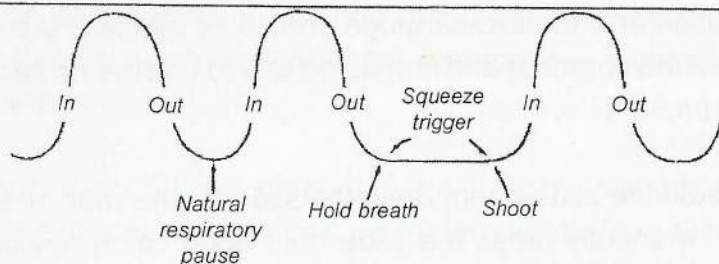
Breath control for firing at single a target.



Correct sight alignment

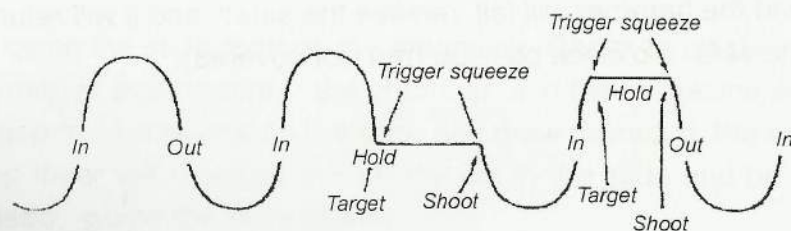


Correct sight placement



Sight alignment is essential for accuracy because of the short sight radius of the CZ-52. A 1/10 tenth of an inch error in sighting your pistol for a target only 25 yards away will miss the correct point of impact by more than 15 inches.

Firing at multiple targets in rapid session.



To hold you breathe properly the firer takes a breath, lets it out, then inhales normally, lets a little out until comfortable, hold and then fire.

## ISOMETRIC TENSION

The firer raises his arms to a firing position and applies isometric tension. This is commonly known as the push-pull method for maintaining weapon stability. Isometric tension is when the firer applies forward pressure with the firing hand and pulls rearward with the nonfiring hand with equal force, but never so much force as to cause the firers hand to tremble. This steadies the weapon and reduce barrel rise for recoil. The supporting arm is bent with the elbow pulled downward. The firing arm is fully extended with the elbow and wrist locked. The firer must experiment to find the right amount of isometric tension to apply.



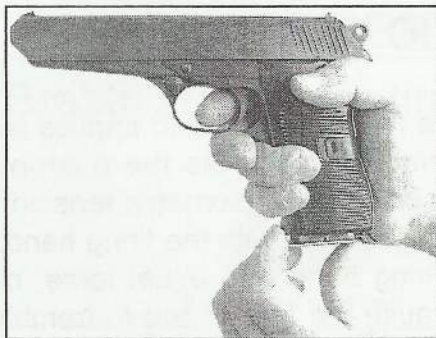
Weaver support grip



Palm supported grip

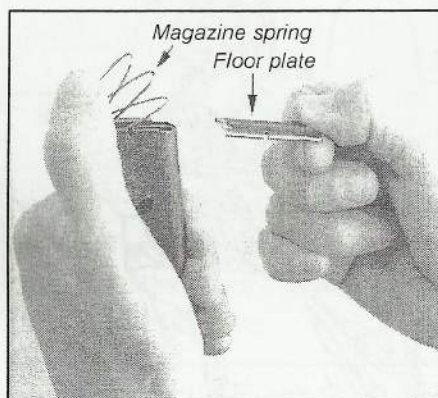
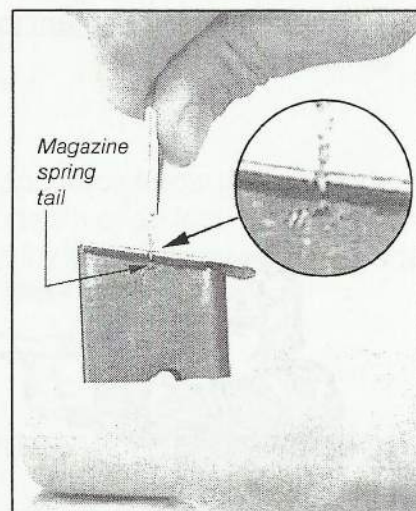


## FIELD STRIPPING MAGAZINE

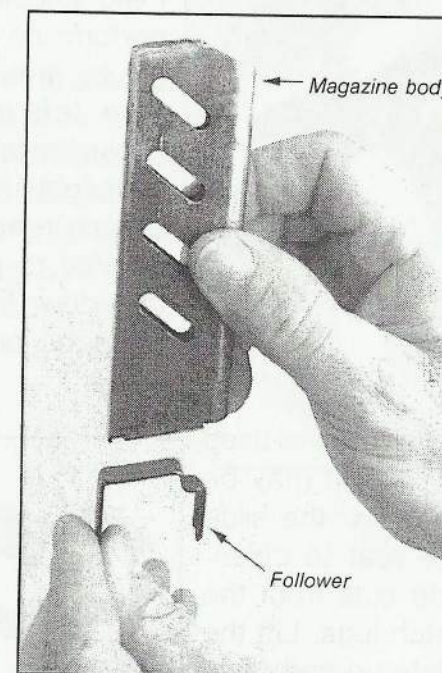


To remove the magazine, place your thumb against the magazine release lever and your forefinger on the magazine forward floor plate. Push the magazine release while applying downward pressure on the magazine floor plate, withdraw the magazine completely.

Tip the magazine upside down. Using a flat bladed screwdriver depress the magazine spring tail below the magazine floor plate.



With your thumb holding the magazine spring from flying out, slide the magazine floor plate forward and off of the magazine body. Withdraw the magazine spring.

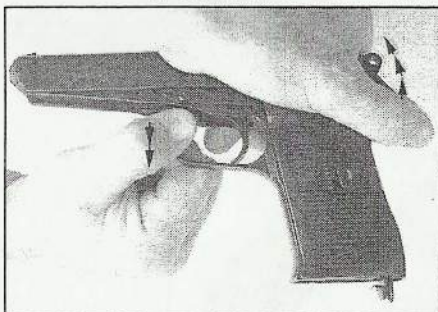


Tip the magazine up and allow the magazine follower to drop out.

Clean and inspect all parts. The magazine spring length should be 7.5 inches. Spring coils should be uniformly spaced and not kinked throughout. Inspect the magazine floor plate for cracks and dents. Inspect the magazine body for cracks, dents and for bent or worn feed lips. Inspect the follower for cracks and bent areas. The follower and spring should slide freely inside of the magazine body. Replace if defects are found. Oil all parts lightly and reassemble. Set aside magazine assembly.

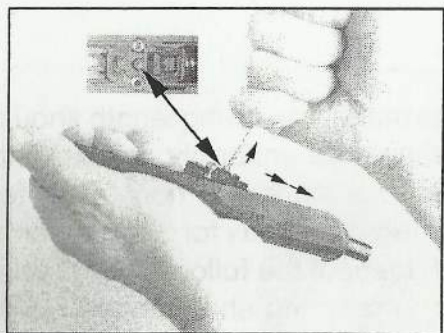


## FIELD STRIPPING SLIDE



Field stripping is very easy to perform on the CZ-52's. Begin by grasping the pistol in your left hand as shown. Grasp the take down latch with your right hand and pull down. During reassembly it is not needed to pull down on the take down latch, simply press the slide onto the frame/receiver.

If you have a worn or well used or very dirty pistol it may be necessary to draw the slide slightly to the rear to disengage the slide cuts from the take down latch lugs. Lift the rear of the slide up and off of the frame/receiver. Place the frame/receiver aside.

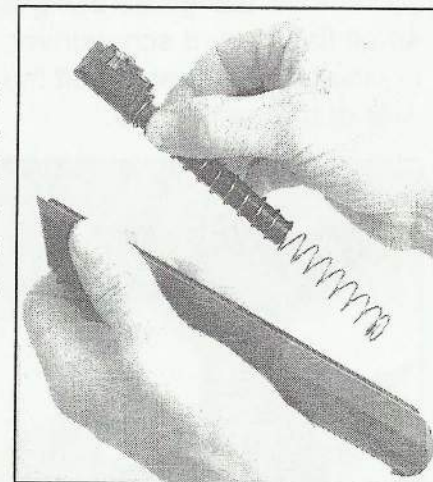


Using a 3/16 inch diameter screwdriver or the bore rod from the tool kit, insert screwdriver into the hole in the roller cam and apply pressure against the recoil spring until the roller cam and barrel is about 1 inch forward and the cuts in the slide are aligned with the lugs in the roller cam. Be-

gin to applying upward pressure until the barrel assembly is cleared of the slide. Slowly release the slide to the rear until the recoil spring is relaxed.



Withdraw the barrel assembly up and out of the slide. Set the slide aside. Remove the recoil spring from the barrel. Measure recoil spring. It must be 5 3/4 inches long. Spring coils should be uniformly spaced and not kinked throughout.



## REASSEMBLING FIELD STRIPPING

After a thorough cleaning using "toothbrush" "paint brush" and gun cleaning fluid. Oil during reassembly paying special attention to thoroughly lubricated roller cam, roller locks, and barrel cuts for the roller locks. Reassemble in reverse order of disassemble. After reassembly wipe dry using a soft cotton cloth. Do not store any parkerized pistol or magazine in a holster for long periods of time, they attract moisture and cause corrosion.

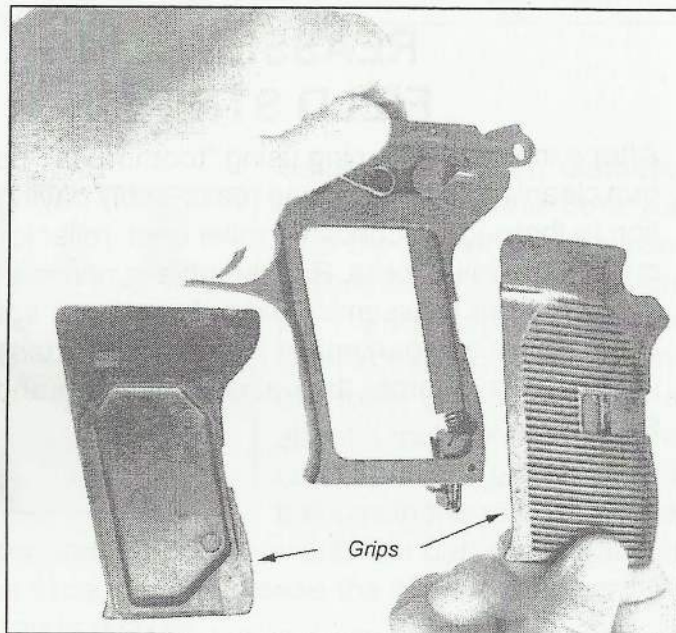
## FIELD STRIPPING GRIPS

To remove the grips, using a small flat bladed screwdriver, pry the grip retainer clip off the rear of the back strap.



Using your index finger inside the magazine well push on the back side of the grips to "pop" the grips from the frame/receiver. Clean and inspect frame/receiver for cracks, broken, deformed

parts. Oil lightly using a fine grade of gun oil. Further disassembly is not recommended unless replacement of malfunction parts is needed. Reassembly the CZ-52.



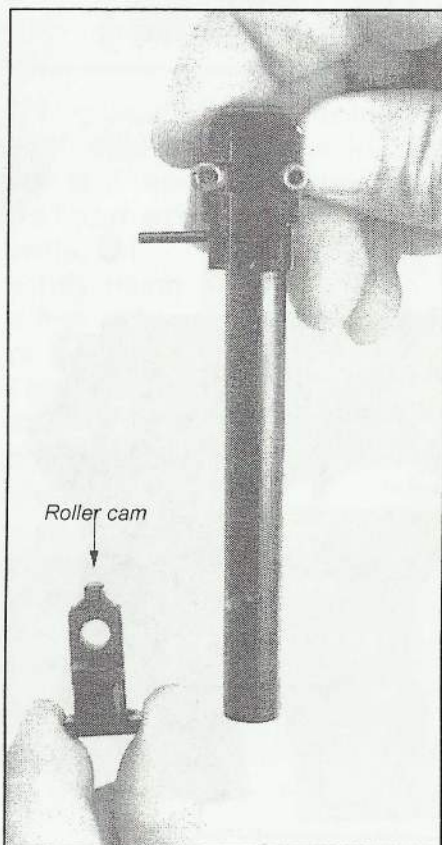
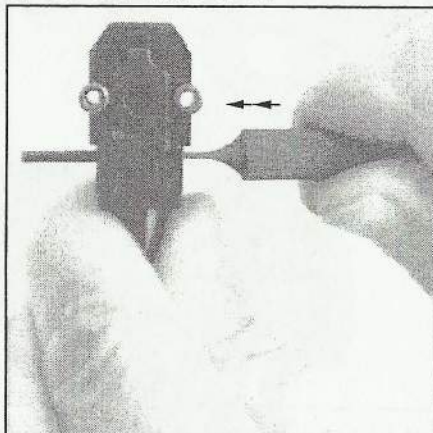
## DISASSEMBLY



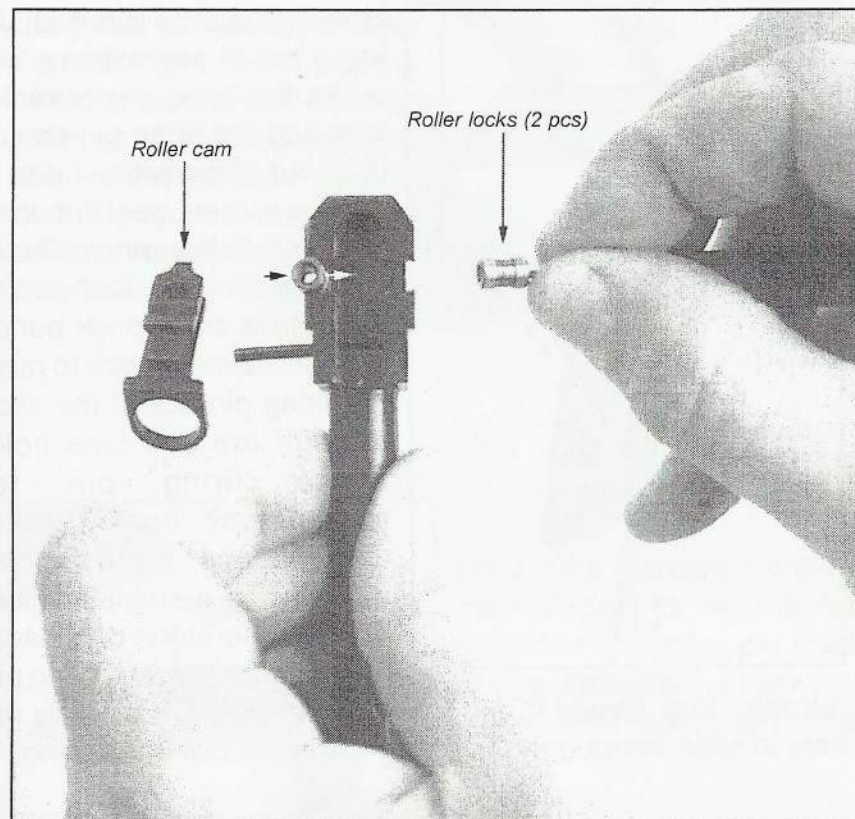


## BARREL DISASSEMBLY

Using a drift punch, drive the roller cam retaining pin partially out of the barrel until the roller cam can be slid from the barrel. When reassembling the Roller cam retaining pin it should be flush with the sides of the Barrel. And staked in place.



Right, Remove the roller cam from the barrel.



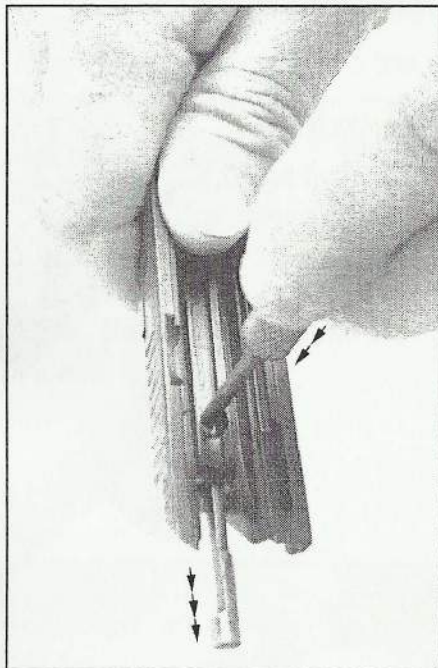
Using a small punch or screwdriver, move the roller locks (2 pcs) toward the center of the barrel, out of the slots in the barrel, and lift out.

**PAY CLOSE ATTENTION TO THE ROLLER ASSEMBLY.**

Clean and inspect thoroughly, the barrel, roller locks (2pcs) and roller cam. Check for burs, chips, cracks, deformations. Pay special attention to the roller locks (2 pcs) and the slot they ride in on the barrel. A high grade of 40 weight oil (Duralube) is recommended on the roller locks, roller cam, and barrel slots they ride in. In extreme cold weather conditions, a light gun oil may be substituted. Keep this assembly clean and dirt free to extend the life and reliability of your CZ-52. Reassemble the barrel assembly, oil and set aside.



## SLIDE DISASSEMBLY

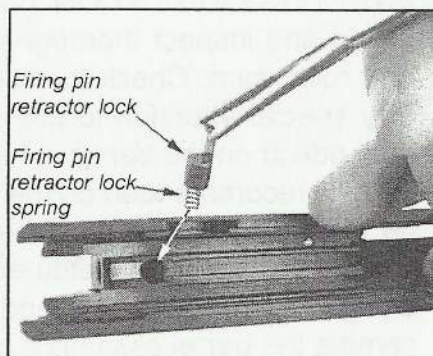


Holding the slide inverted, using a small screwdriver, depress the firing pin retractor lock and the firing pin should drop out of the slide. If due to dirt or a broken, bent or burred firing pin/firing pin retractor lock, the firing pin does not fall out, use a small prick punch or small diameter wire to push the firing pin out of the slide through the bolt face hole. Check firing pin for straightness, burs, cracks, deformations, if present remove using a small jewelers file, abrasive stone or replace.

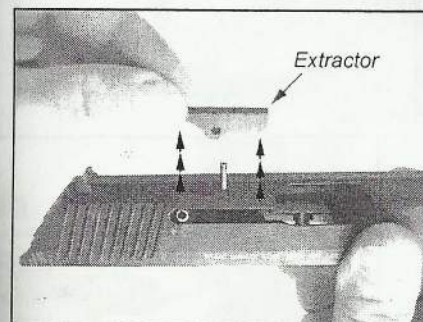
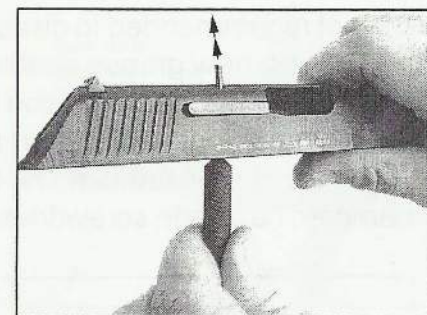
The firing pin and the firing pin

retractor lock should move freely in the slide. Clean firing pin hole in slide thoroughly, firing pin extractor lock and spring.

Using tweezers lift out the firing pin retractor lock and spring. Spring length must be .437 long (7/16 inch). When reinstalling the firing pin retractor lock spring, ensure that the belled end is inserted into the firing pin retractor lock firmly. Pay special attention to burs, cracks, deformations, remove if present with a small jewelers file or abrasive stone.



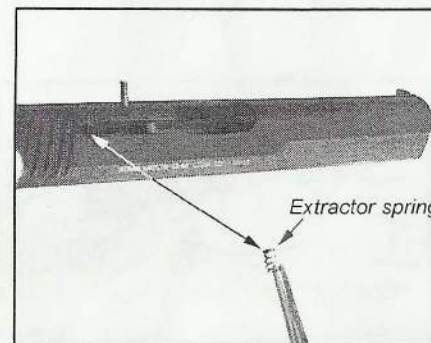
Drive the extractor pin from the bottom of the slide until the extractor can be lifted from the slide. It is not necessary to remove the extractor pin and is not recommended due to difficulty in restarting pin in the slide hole.



Lift out the extractor from the slide. Inspect for wear on the claw and extractor pin hole. During reassembly check that the extractor rocks freely in the slide.

Using tweezers remove the extractor spring. Spring length must be .187 (3/16 inch).

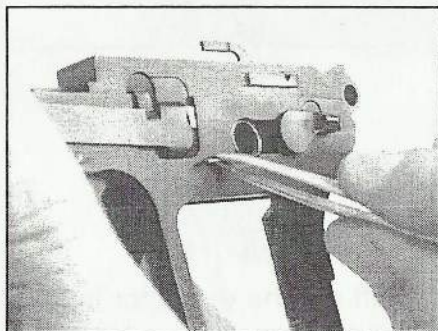
Clean and inspect all parts paying special attention to the slide roller cam half moon cuts in the slide, the extractor claw, firing pin retainer lock and the firing pin for straightness. If cracks, burs or deformation is found repair/replace parts. Oil lightly, reassemble slide assembly with barrel assembly and set aside.





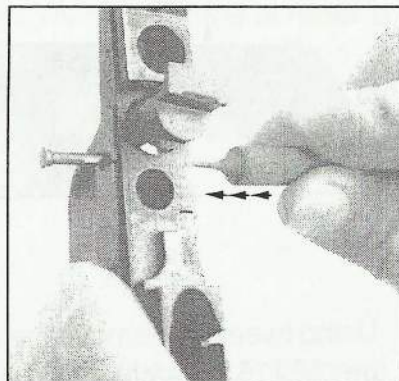
## FRAME DISASSEMBLY

It is not recommended to disassemble the frame/receiver unless you have a new grease coated pistol, an extremely dirty pistol, parts breakage or malfunction is experienced. All though the CZ-52 is simple in it's operation and design it is difficult to disassemble and reassemble. The tools needed, a small drift punch, hammer, flat blade screwdriver, needle nose pliers or tweezers.



Using tweezers, grasp the hold open catch spring and lift up and away from the hold open catch.

Push out the take down latch/hold open pin. Take great care in driving all pins, the frame is easily bent.

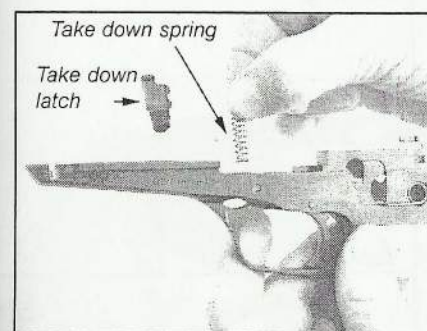
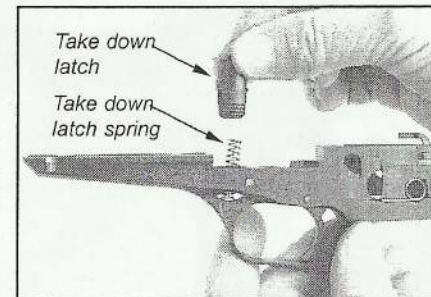


Lift the hold open catch up at the front and withdraw forward to disengage the hold open latch from the frame/receiver



Lift out the Take down latch.

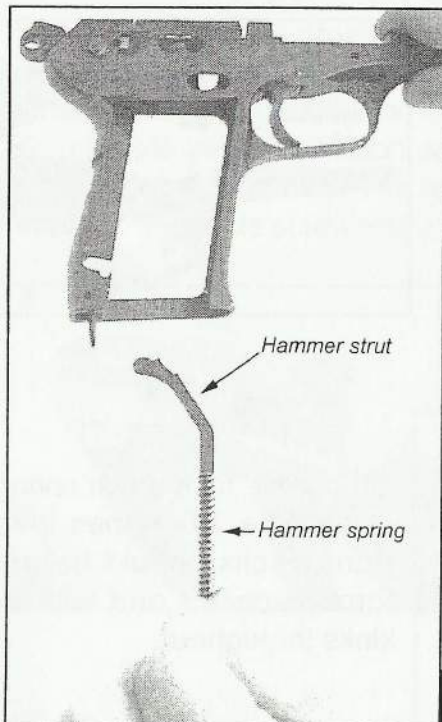
Reassemble with the upper lugs sliding down and against the Frame/Receiver cut out



Lift out the take down spring. It must be 7/8 inches long. Spring coils should be uniformly spaced and with no kinks throughout.

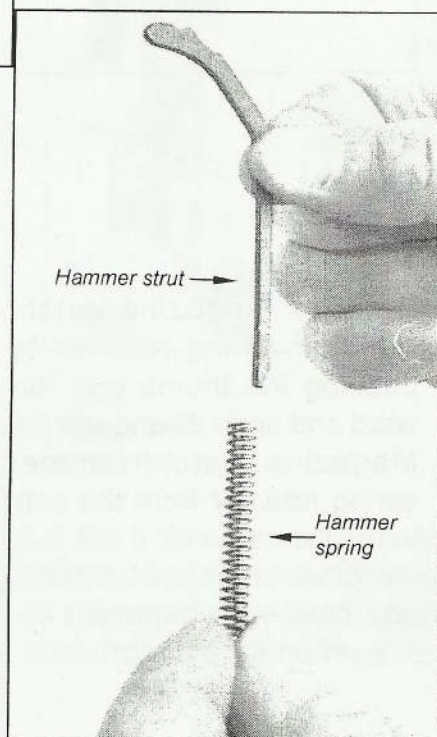
Remove magazine catch/Hammer spring retainer by pushing the thumb grip forward and up to disengage the Magazine catch/Hammer spring retainer from the cuts in the frame.





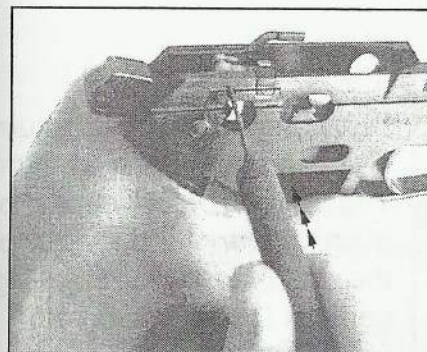
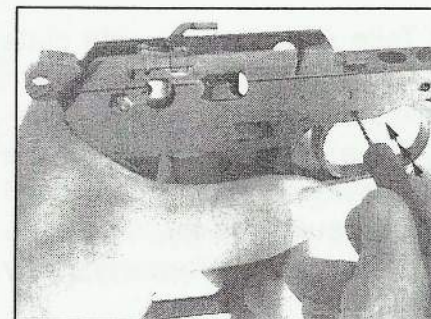
Withdraw the hammer spring strut along with the hammer spring.

Slip the hammer spring from the hammer spring strut. It must be 2 inches long. Spring coils should be uniformly spaced and without kinks throughout.



Drive the trigger pivot pin until it is clear of the side plate.

When reassembling the Trigger pivot pin it should be flush with the sides of the frame/receiver.



Drive the sear ejector pin until it is clear of the side plate.

When reassembling the Sear /Ejector pin it should be flush with the sides of the Frame/ Receiver.

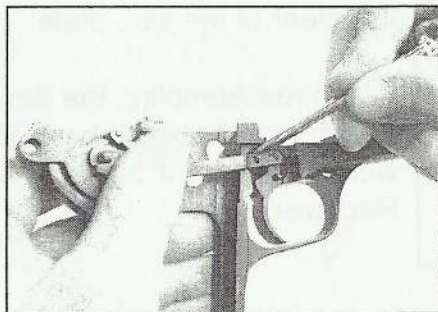
Remove the hammer pivot nut by unscrewing counter clockwise.

When reassembling take care not to "cross thread" the Hammer pivot pin nut.



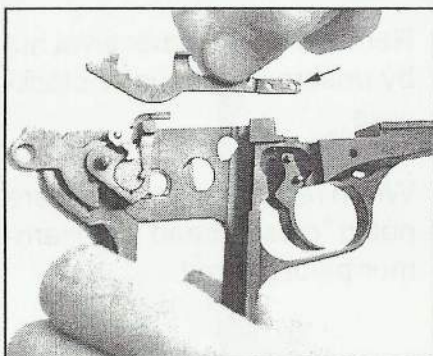


Take notice of the side plate undercut mating with the slot in the Frame/Receiver. To remove the side plate, lift the rear slightly and rock back and forth pulling to the rear. Take great care, the frame is easily bent.

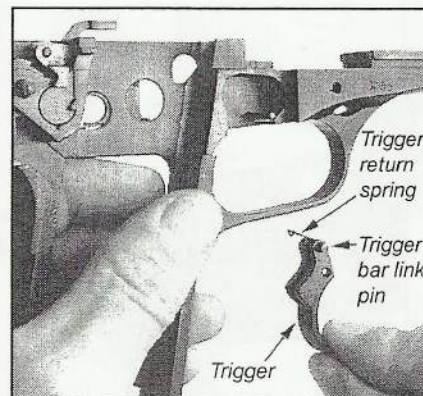


Disengage the trigger return/Disconnecter spring from the Trigger bar/Disconnecter by pushing down and inward on the spring while lifting the Trigger bar/Disconnecter.

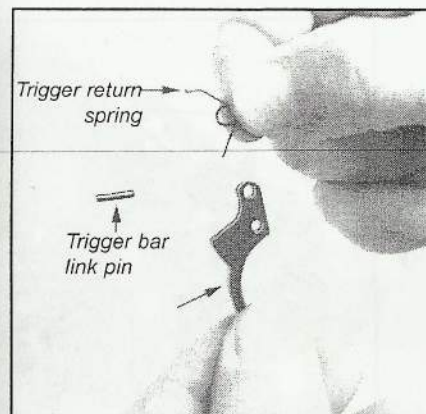
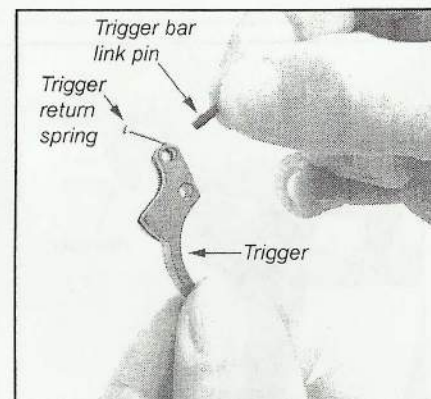
Lift the trigger bar up and out. Check for straightness and twist.



Lift the trigger off of the trigger pivot pin. Notice the position of the trigger return/Disconnecter spring, to aid in reassembly.



Remove the trigger bar link pin

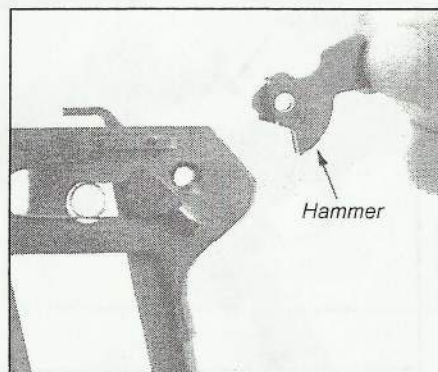


Remove the trigger return/Disconnecter spring. Spring coils should be uniformly spaced and with no kinks throughout.



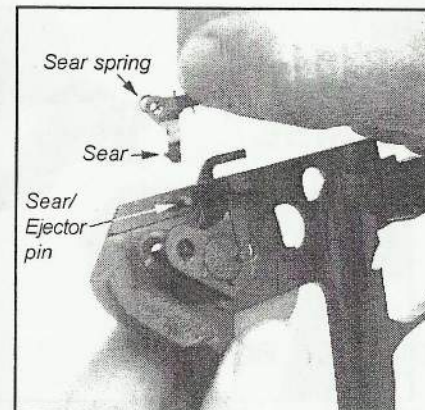
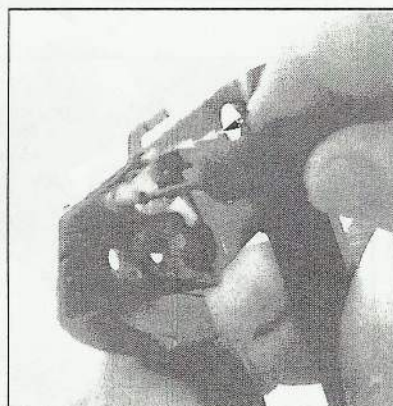
Withdraw the hammer pivot bolt.

When reassembling take care not to "cross thread" the Hammer pivot pin nut.



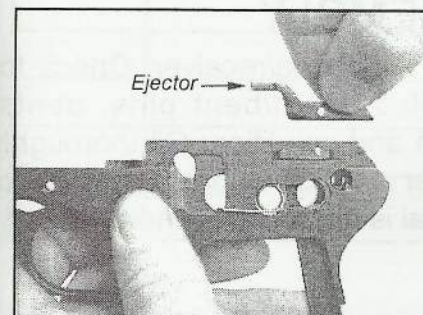
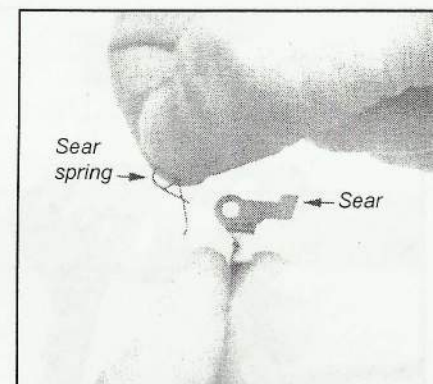
Withdraw the hammer from the frame. Check the sear catch, check for elongated hole, chipped or mushroomed firing pin contact areas.

Push the Sear/Ejector pin out of the frame from the right side to the left. Take great care in driving all pins, the frame is easily bent.



Lift out the sear and sear spring. Notice the position of the sear spring, to aid in reassembly.

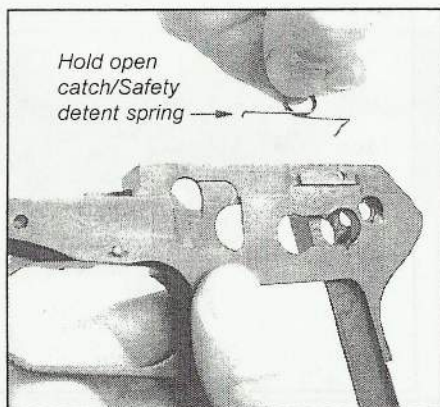
Lift out the sear spring. Spring coils should be uniformly spaced and with no kinks throughout.



Lift out the ejector. Check ejector for straightness.



Withdraw the safety straight out while in the safety position.



Pry out the Hold open catch/ Safety detent spring. Spring coils should be uniformly spaced and with no kinks throughout.

## REASSEMBLY

Clean and inspect all part of the frame/receiver. Check for cracks, burs, elongated holes, warn/bent pins, dents, straightness and spring length and condition. Oil thoroughly and reassemble in reverse order of disassembly. Unless sights need replacement their removal is not recommended.

## E-Z ORDER FORM

SEND TO:

**JEM Enterprises**  
**7 Richmond Rd**  
**Assonet MA 02702**

OR VISIT OUR WEBSITE AT:

**[www.gjkm.com](http://www.gjkm.com)**

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| U.S.A. SHIPPING: \$3.45; \$1.00 more per each additional item |  |  |
| TOTAL ENCLOSED                                                |  |  |

## OTHER GREAT ASSEMBLY-DISASSEMBLY MANUALS

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| M-1 GARAND                              | 5063 |
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| H&K MP-5                                | 5067 |
| WALTHER PP & PPK                        | 5068 |
| MINI 14                                 | 5069 |
| STAR 30 PK PISTOLS                      | 5071 |
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| STYER AUG                               | 5073 |
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| WINCHESTER MODEL 50                     | 5079 |
| H&K 33 .223                             | 5080 |
| DAWOO .223                              | 5081 |
| SIG SAUER PISTOLS                       | 5082 |
| COLT .45 & .38 PISTOLS                  | 5083 |
| SMITH & WESSON PISTOLS                  | 5084 |
| RUGER PISTOLS                           | 5085 |
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| KBI PA-63                               | 5088 |
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| AR-7 SURVIAL RIFLE                      | 5090 |
| WINCHESTER MODLE 61                     | 5092 |
| WINCHESTER MODEL 70                     | 5093 |
| H&K P7 PISTOL                           | 5094 |
| M3 & M3A122 GREASE GUN                  | 5095 |
| GARAND M1                               | 5096 |

## SALES AGREEMENT

I \_\_\_\_\_ AM PURCHASING THIS FIREARM

MAKE \_\_\_\_\_

MODEL \_\_\_\_\_

SERIAL # \_\_\_\_\_

ON \_\_\_\_/\_\_\_\_/\_\_\_\_ IN GOOD FAITH THAT IT IS NOT MISREPRESENTED BY THE SELLER (STATE SPECIAL TERMS BELOW) AND THAT IT IS ALSO IN GOOD WORKING ORDER BUT I UNDERSTAND THAT IT IS MY (THE BUYER) RESPONSIBILITY TO HAVE IT CHECKED BY A LICENSED GUNSMITH BEFORE USE.

I ALSO AGREE TO USE IT IN COMPLIANCE WITH ALL LAWS, REGULATIONS AND RULINGS IN MY AREA OF RESIDENCE WHERE THE FIREARM WILL BE STORED AND/OR USED NOW AND IN THE FUTURE.

I HOLD THE SELLER FREE OF ALL LEGAL, FINANCIAL, OR ANY RESPONSIBILITIES OF ANY KIND NOW OR IN THE FUTURE AS TO ITS FITNESS FOR USE OR ITS LEGAL STANDING.

BUYER \_\_\_\_\_

SIGNED \_\_\_\_\_

SELLER \_\_\_\_\_

SIGNED \_\_\_\_\_

DATE \_\_\_\_/\_\_\_\_/\_\_\_\_

TRANSFERRED BY THE LICENSED FFL HOLDER BELOW

LICENSE # \_\_\_\_\_

NAME \_\_\_\_\_

STATE \_\_\_\_\_

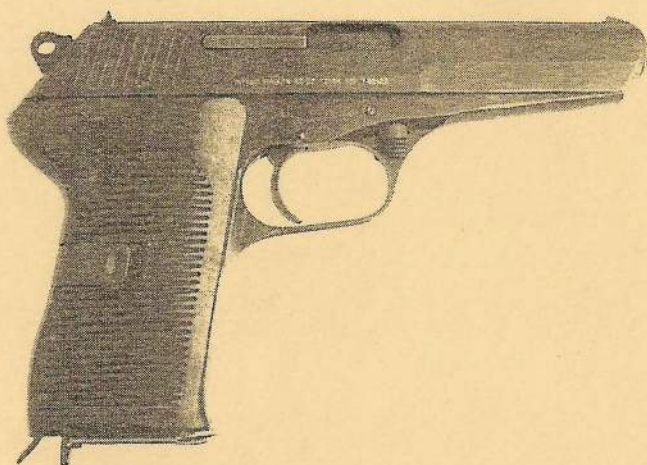
ADDRESS \_\_\_\_\_

## SPECIAL TERMS

Place picture of firearm here

## FIREARM IDENTIFICATION

MODEL \_\_\_\_\_  
CALIBER \_\_\_\_\_  
SERIAL# \_\_\_\_\_  
IDENTIFICATION MARKS \_\_\_\_\_  
SIGHT/SCOPE \_\_\_\_\_  
PURCHASE DATE \_\_\_\_\_  
PURCHASED FROM \_\_\_\_\_  
PURCHASED PRICE \$ \_\_\_\_\_  
APPRAISED VALUE \_\_\_\_\_  
SOLD TO \_\_\_\_\_  
DATE SOLD \_\_\_\_\_  
FOR \$ \_\_\_\_\_  
SOLD WITH \_\_\_\_\_  
REGISTERED WITH \_\_\_\_\_  
IN THE TOWN OF \_\_\_\_\_  
COUNTY \_\_\_\_\_  
STATE \_\_\_\_\_



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**CZ-52 Do Everything Manual**



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